



Dart Aerospace Ltd.
1270 Aberdeen St
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K6A 1K7
Canada

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D5327-11
Job Sheet 185737



Part No: **D5327-11**

Job Qty: **4 ea**

Part Name: Rib



Part Weight: 0 lbs

Status: New

Priority: Medium

Job Created: 11/1/18

Job Tracking No:

Due Date: 11/23/18

Created By: Marie Lajeunesse

Type: Stock

Description:

Note: DWG REV A SHEET 4 IPP REV:A 15.10.13 NEW ISSUE DD VERF:JLM

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup Hrs	Run Hrs	Workcenter / Supplier	Lead Time	
90	Start up Operation	4 Ea	11/23/18	11/23/18	0.00	0.00	Start Up Large Fab-6		<i>MA</i> <i>CPC</i>
100	Large Fab	4 pcs	11/23/18	11/23/18	0.00	0.74	Large Fab 8		<i>MA</i> <i>CPC</i>
110	QC	4 pcs	11/23/18	11/23/18	0.00	0.00	QC5		<i>MA</i>
120	Packaging	4 pcs	11/23/18	11/23/18	0.00	0.00	Packaging3 Large Fab		<i>MA</i>
130	QC21-SA	4 Ea	11/23/18	11/23/18	0.00	0.00	QC21		<i>MA</i> 21 NOV 13 2018

Part Op 100 - 1- Cut tubing 0.040" longer***At 26.840*** as per dwg 2- Remove identification marks and deburr
Descriptions: 110 - NEEDS TO BE 0.040" LONGER WHEN IT WILL BE WELDED IT WILL SHRINK TO THE CORRECT SIZE. ***CRITICAL DIMENSION FOR FOOT***
120 - LOCATION: WA004-1

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
M304TS0.500W.049	Square Tubing	9 ft (2.25 ea)	90-Start up Operation	<i>S</i> 124711

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
90-Start up Operation	M304TS0.500W.049	9	53	0

Part Specifications

Specifications could not be found.



Container No: **\$127039**



Part: **D5327-11**

Job No: **185737**

Serial No/Batch: **\$127039**

Revision:

Inspector:

Exp Date:

Instructions: Various STC's

Date: 11/12/18

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Plex 11/1/18 10:29 AM Dart.lajeunesse.marie

M304TS0.500W.049
S124711

DQA: _____ Date: _____



WORK ORDER NON-CONFORMANCE / UPDATE

QA Closed: _____ Date: _____ Work Order update only ☐

Work Order: _____ Part No. _____ NCR No. _____		DISPOSITION Rework ☐ Scrap ☐ Use-as-is ☐ Suspected Unapproved ☐		AGAINST DEPARTMENT/PROCESS <table style="width: 100%; border: none;"> <tr> <td style="width: 15%;">Skid-tube ☐</td> <td style="width: 15%;">Cross tube ☐</td> <td style="width: 15%;">Water Jet ☐</td> <td style="width: 15%;">Engineering ☐</td> </tr> <tr> <td>Machining ☐</td> <td>Small Fab ☐</td> <td>Prod. Eng. Coord. ☐</td> <td>Quality ☐</td> </tr> <tr> <td>Thermoforming ☐</td> <td>Finishing ☐</td> <td>Rec/Store/Packaging ☐</td> <td>Other ☐</td> </tr> <tr> <td>Large Fab ☐</td> <td>Composite ☐</td> <td>Supplier ☐</td> <td></td> </tr> </table>						Skid-tube ☐	Cross tube ☐	Water Jet ☐	Engineering ☐	Machining ☐	Small Fab ☐	Prod. Eng. Coord. ☐	Quality ☐	Thermoforming ☐	Finishing ☐	Rec/Store/Packaging ☐	Other ☐	Large Fab ☐	Composite ☐	Supplier ☐																																																			
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